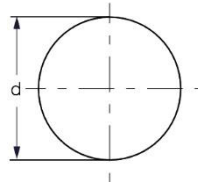


A	25	S	P	C	L	N	R	12
1	2	3	4	5	6	7	8	9

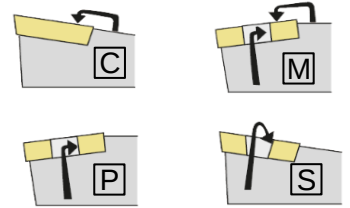
1. Bohrstangenschaft

- A Stahlschaft mit Innenkühlung
- C Hartmetallschaft
- E Hartmetallschaft mit Innenkühlung
- S Stahlschaft

2. Bohrstangen-Ø



4. Klemmsystem



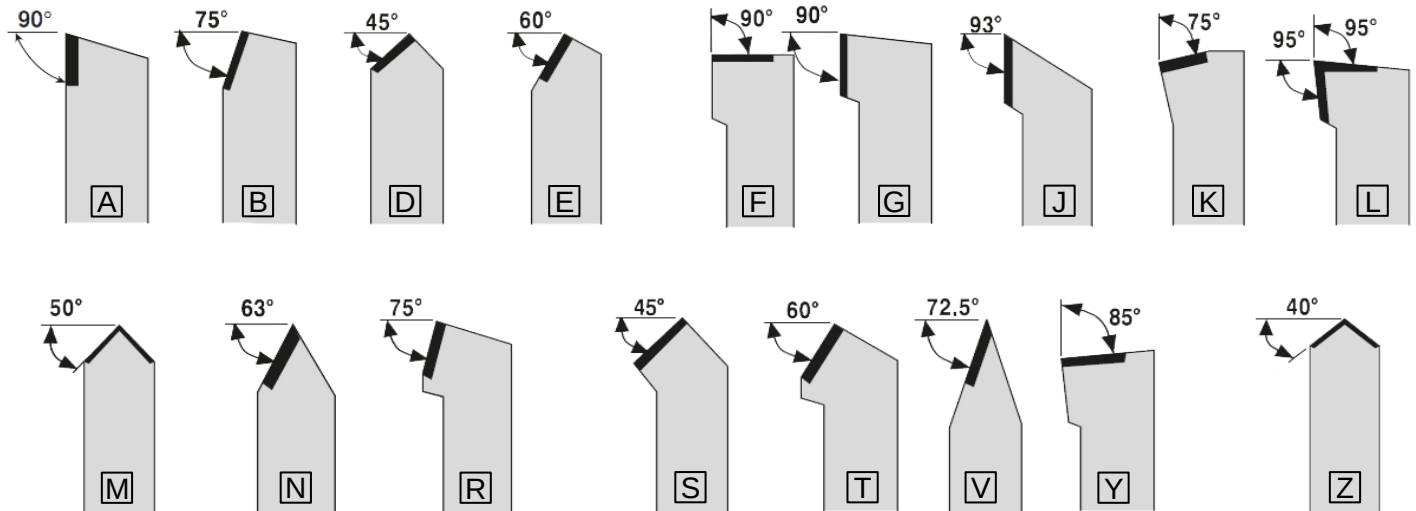
3. Bohrstangenlänge

A = 32 mm	J = 110 mm	S = 250 mm
B = 40 mm	K = 125 mm	T = 300 mm
C = 50 mm	L = 140 mm	U = 350 mm
D = 60 mm	M = 150 mm	V = 400 mm
E = 70 mm	N = 160 mm	W = 450 mm
F = 80 mm	P = 170 mm	X = Spezial
G = 90 mm	Q = 180 mm	
H = 100 mm	R = 200 mm	

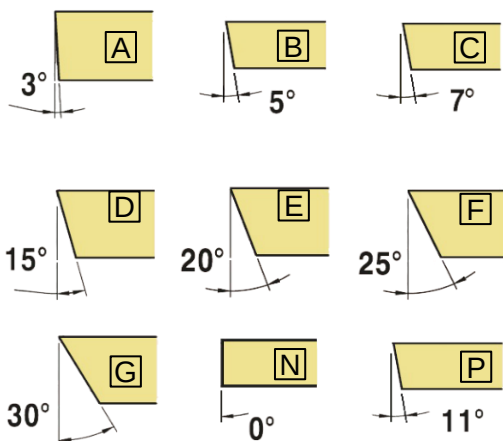
5. Wendeplattenform

- C rhombisch 80°
- D rhombisch 55°
- K parallelogrammförmig
- R rund
- S quadratisch
- T dreieckig
- V rhombisch 35°
- W sechskant 80°

6. Haltertyp



7. Freiwinkel der Wendeplatte



8. Schneidrichtung

- R rechtsschneidend
- L linksschneidend
- N neutral

9. Schneidkantenlänge

- 9 = 9,52 mm
- 12 = 12,7 mm
- 25 = 25,4 mm
- etc.